



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4910-1
Job Sheet 169403



Part No: D4910-1

Job Qty: 10 ea

Part Name: Chaffing Shield



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/11/17

Job Tracking No:

Due Date: 12/20/17

Created By: Mario Poulin

Type: SOLD

Description:

Customer: Falcon Aviation Services (CFALC01)

PO Box 62030 Abu Dhabi, , United Arab Emirates ph:011 971 50 445 0187 fx:+971 2 444 0022.

Note: DWG REV A IPP REV:A 13.08.21:NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	12/19/17	12/19/17	0.00	0.00	Start Up Waterjet		SC
100	Waterjet	10 pcs	12/19/17	12/19/17	0.03	0.64	Waterjet1		SC
110	QC	10 pcs	12/19/17	12/19/17	0.00	0.00	QC2 Waterjet-1		SC DA
120	QC	10 pcs	12/19/17	12/19/17	0.00	0.00	QC8-5		38
130	Small Fab	10 pcs	12/20/17	12/20/17	0.00	0.98	Small Fab-8		FF DAS 38
140	QC	10 pcs	12/20/17	12/20/17	0.00	0.00	QC5		SMP 38
150	Packaging	10 pcs	12/20/17	12/20/17	0.00	0.00	Packaging3		8-88
160	QC21-SA	10 Ea	12/20/17	12/20/17	0.00	0.00	QC21		DEC 15 2017 LG QSO

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304S25GA	4	0	0	0

24
M138346

Part Specifications

Specifications could not be found.

Plex 12/11/17 7:59 AM dart.poulin.mario

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION		AGAINST DEPARTMENT/PROCESS			
	Rework ☐	Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	
	Scrap ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	
	Use-as-is ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	
	Suspected Unapproved ☐	Large Fab ☐	Composite ☐	Supplier ☐		

Date : _____	Step #: _____	QTY Effective : _____	MRB (QS1042) Approval
Description Work Order Deviation		Disposition	

Job No: 169403 Mfg Date: 12/11/17 Start up Operation D4910 - 1 PART NO: _____ Revision: _____ Operation: _____ Change No: _____		Completed By _____ Head hand / Supervisor Approval Verification
		QC / QA Coordinator Approval

Root Cause Environment ☐ No Re-verification ☐ Design ☐ Operator ☐ Doc/Data ☐ Offset/Setup ☐ Equip/Tooling ☐ Supplier ☐ Handling/Pre ☐ Training ☐ Material ☐ Use for Testing ☐ Internal Transport ☐ Poor Information ☐ Tribal Knowledge ☐ Rushing ☐ LOA ☐ Product Improvement ☐ Substation ☐ Process Improvement ☐ Past Expiry Date ☐ Manufacturing Process ☐ Misidentified ☐ Past Due ☐		Pre: ☐ Ber: ☐ Cer: ☐ Cra: ☐ Cri: ☐ Cut: ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	OTHER : ☐
DART Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com		Counter Sink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	



- Positioned Wrong
- Outside Dimensions
- Over/Under tolerance
- Part Incorrect
- Part Lost/Missing
- Part Moved
- Drawing
- Finish
- Misread
- Turning Sequence

